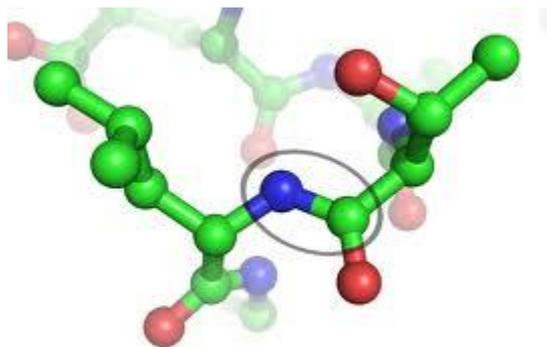


# Microwave Assisted Peptide Synthesis



Sanjukta Ghosh  
Green Chemistry – 671  
December 8, 2011

# Overview

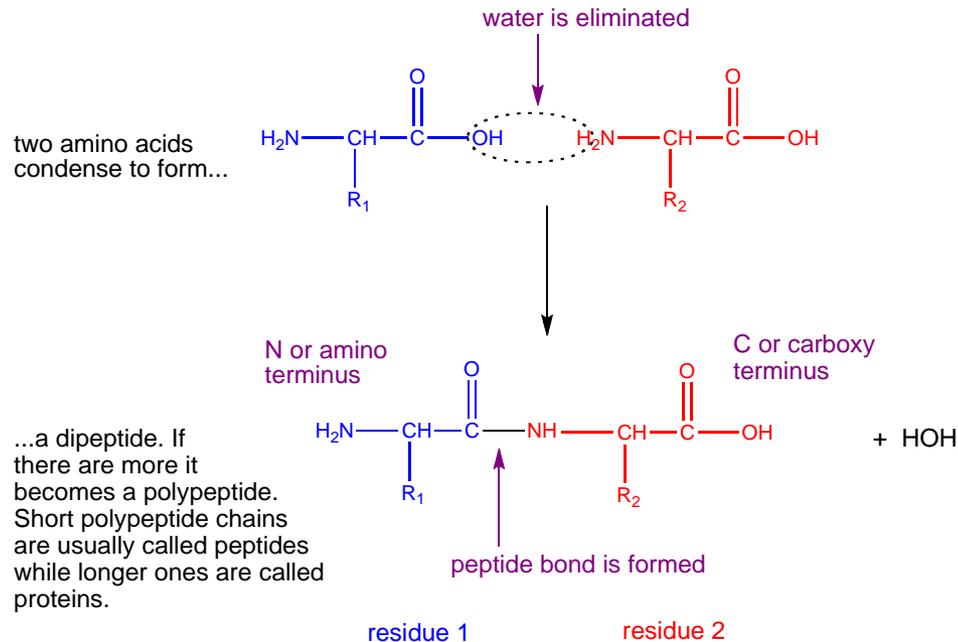
- I. What are peptides and why are they important
- II. Conventional method of peptide synthesis : SPPS and challenges
- III. Microwave technology and its contribution
- IV. Conclusion

# Overview

- I. What are peptides and why are they important
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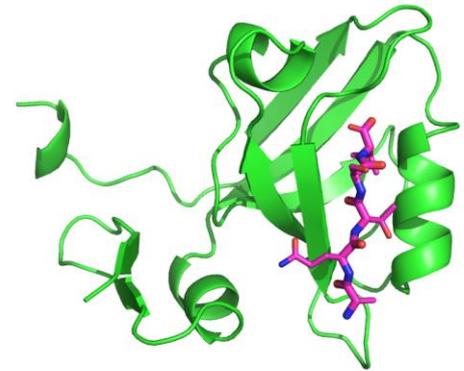
# Peptides

- Peptides are short amino acid sequences, linked together with a polar amide bond
- Every peptide has a N-terminus and C-terminus residue on the ends of the peptide except for cyclic peptides



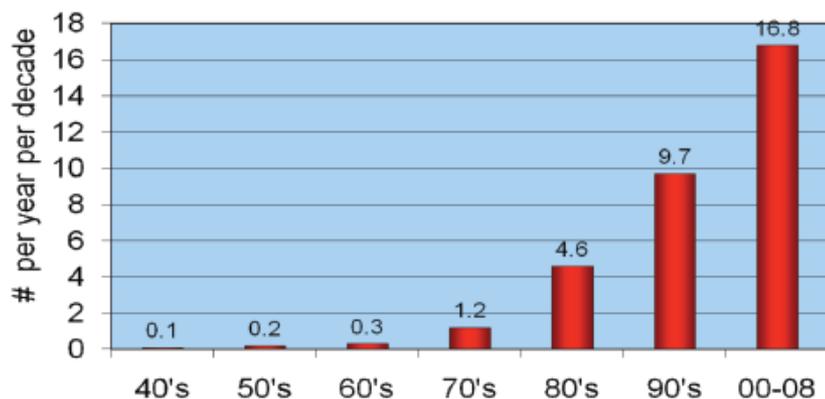
# Growing Importance of Peptides

- Biological building blocks of Proteins and Enzymes; They act as active regulators and information carriers
- Peptides have numerous therapeutic potential as hormones, enzymes, antibiotics, antitumor agents and neurotransmitters
- Compared with small molecule therapies, peptides have higher specificity and lower toxicity, no accumulation in organs and no side effects
- Insulin was the first peptide to be administered therapeutically
- 40 – 50 commercially available chemically synthesized peptide based drugs, about 600 in clinical trial stages



Watching peptide drugs grow up. Chem. Eng. News 2005, 83,17

Synthetic therapeutic peptides: science and market. Drug Discovery Today 2010, 15, 40



**Peptide NCEs entering clinical study:  
Rapidly Increasing Market**

Company name	Generic name	Indication	Year
J&J	Nesiritide	Heart failure	2001
Lily	Teriparatide	Osteoporosis	2002
Trimeris	Enfuvirtide	HIV	2003
Praecis	Abarelix	Prostate Cancer	2003
Elan	Ziconotide	Severe chronic pain	2004
Amylin	Pramlintide	Diabetes Type 1 and 2	2005
Amylin	Exenatide	Diabetes Type 2	2005
Ipsen	Lanreotide	Neuroendocrine tumors	2007
Amgen	Romiplostim	Immune thrombocytopenia	2008
Ferring	Degarelix	Cancer	2008

**Annual global sales  
exceeding eleven billion  
US dollars**

# Overview

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# Solid Phase Peptide Synthesis

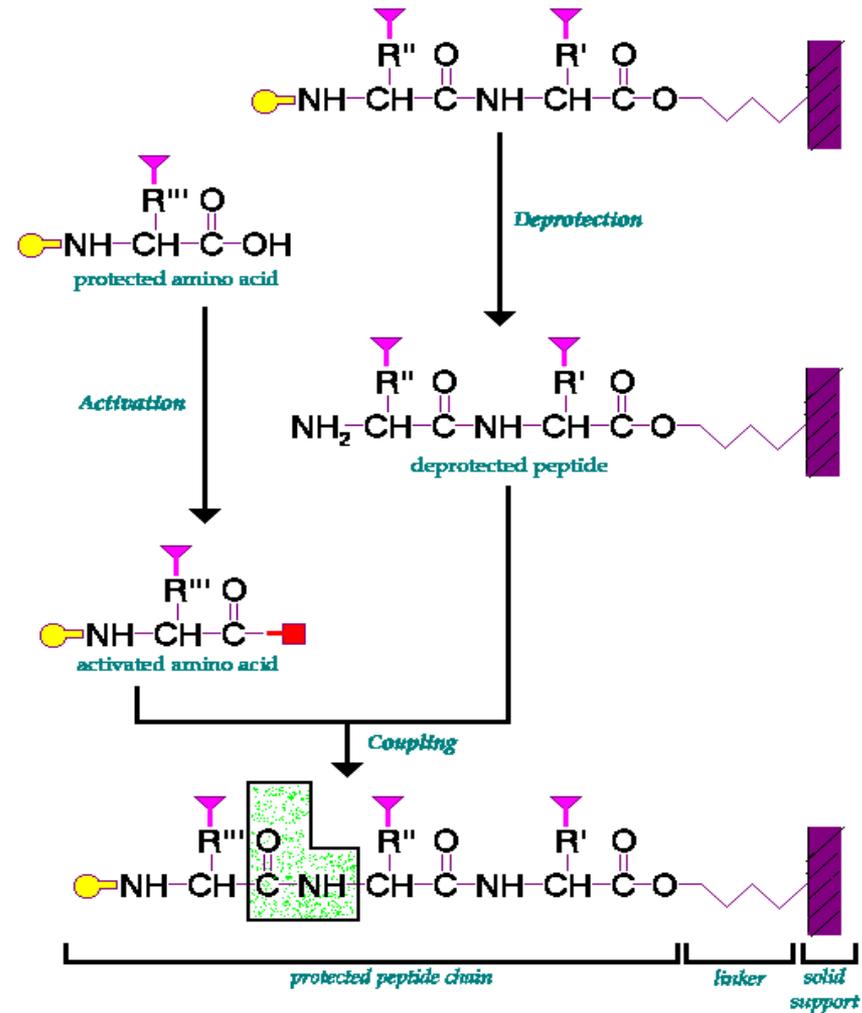
Solid Phase Peptide Synthesis. I. The Synthesis of a Tetrapeptide",  
*Journal of the American Chemical Society* **85** (14): 2149

- Discovered by Robert Bruce Merrifield in 1963
- Fifth most cited article in journal's history
- Won Nobel Prize in Chemistry in 1984



July 15, 1921, Texas  
May 14, 2006, N. jersey

## Solid-phase Peptide Synthesis



- Deprotection
- Coupling
- Cleavage

Elegant and Efficient  
Challenges : Green?

-  amino acid side-chain protecting group
-   $\alpha$ -amino acid protecting group
-  activating group
-  solid support = resin
-  highlights newly formed peptide bond

# Challenges in SPPS



Steps of SPPS	Chemicals used	Challenges
<b>Coupling</b>	<p><b>a. Carbodiimides:</b> dicyclohexylcarbodiimide (DCC) and diisopropylcarbodiimide (DIC), Phosphonium and Uronium salts</p> <p><b>Aromatic oximes:</b> 1-hydroxybenzotriazole (HOBT), 1-hydroxy-7-aza-benzotriazole (HOAt)</p>	<p><b>a.</b> Skin irritations and respiratory problems. Toxic nitrogen containing phosphoric byproduct.</p> <p><b>b.</b> Sensitive and potential explosives</p>
<b>Protection/ Deprotection</b>	<p><b>t-Boc:</b> (tert Butyloxy carbonyl) ; <b>HF</b> for removal <b>Fmoc:</b> (Fluorenyl-methoxy-carbonyl); for removal : <b>TFA</b> ; 20% piperidine in DMF</p>	Harsh Reaction conditions
<b>Cleavage</b>	Trifluoroacetic acid (TFA)	Harsh Reaction conditions
<b>Solvents</b>	<p>Dimethylformamide <math>\text{H-C(=O)N(CH}_3)_2</math></p> <p>Dichloromethane <math>\text{CH}_2\text{Cl}_2</math></p> <p>Excess of water</p>	Undesirable solvents ; Byproducts in the form of ureas, phosphonium salts, scavengers.

- Use of hazardous chemicals and solvents in large amounts
- Formation of toxic byproducts and waste
- Low atom efficiency and high E factor

# Challenges in SPPS

- Yield : If each amino acid addition has a 90% yield then the overall yield of a 50 amino acid peptide is only 0.5%.
- Purity : purity of the product formed is affected by deleterious sequences and racemization
- Not suitable for difficult peptides. Difficulties are mainly related to:
  - Intra- and/or intermolecular aggregation
  - Secondary structure formation
  - Steric hindrance of protecting groups which can generate premature termination of the sequence

Need and scope for Improvement

# Overview

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# History of Microwave Technology

- 1946 : Microwave radiation was discovered as a method of heating by Dr. Percy Spencer
- 1947 : Housed in refrigerator-sized cabinets, First commercial domestic microwave oven was introduced
- 1990s : Microwave chemistry emerged and developed as a field of study for its applications in chemical reactions
- 1992 : First attempt to synthesize peptide in household microwave oven <sup>1</sup>
- 2000 : First commercial microwave synthesizer was introduced to conduct chemical synthesis



**Radarange: 6 Feet Tall,  
750 Pounds, Cost US\$5000**

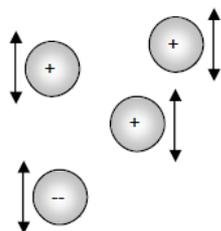


<sup>1</sup> J.Org.Chem. 1992, 57, 4781

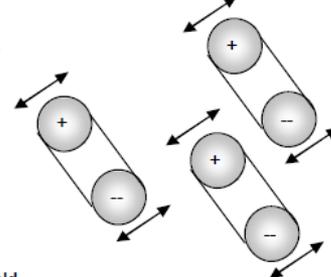
## Microwave Technology /Chemistry

- The fundamental mechanism of microwave heating involves agitation of polar molecules or ions that oscillate under the effect of an oscillating electric or magnetic field.
- Only materials that absorb microwave radiation are relevant to microwave chemistry
- Operation range : 1GHz - 100 GHz . Chosen based on regulatory and cost constraints

Conduction Mechanism



Dipolar Polarisation



Oscillating Field



Molecular Orientation = Molecular Friction = **Heat**

$$\text{Arrhenius Equation: } k = A e^{-E_a/RT}$$

## Thermal effect : Reduction in reaction Time

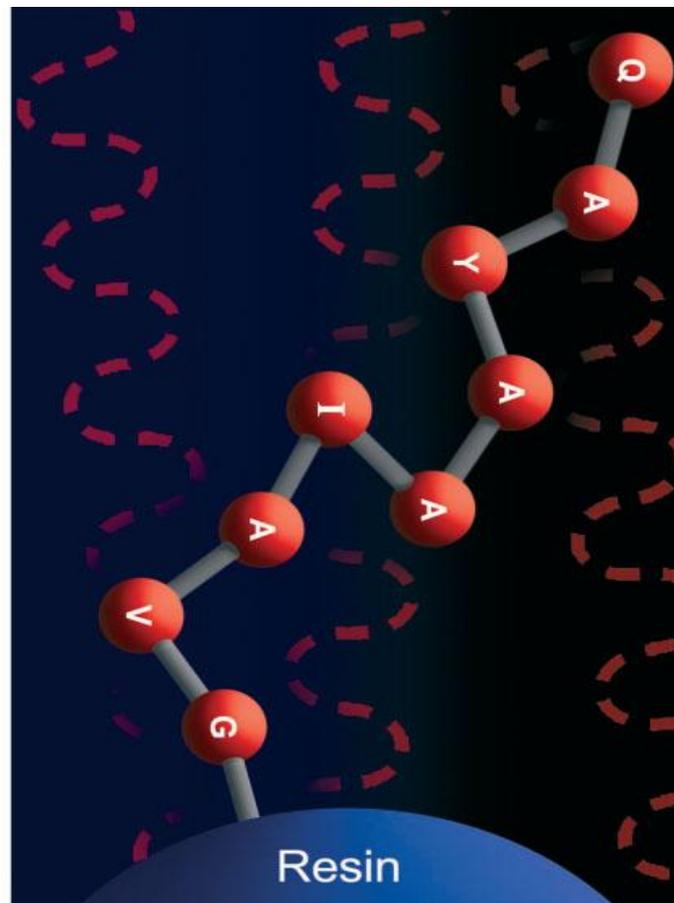
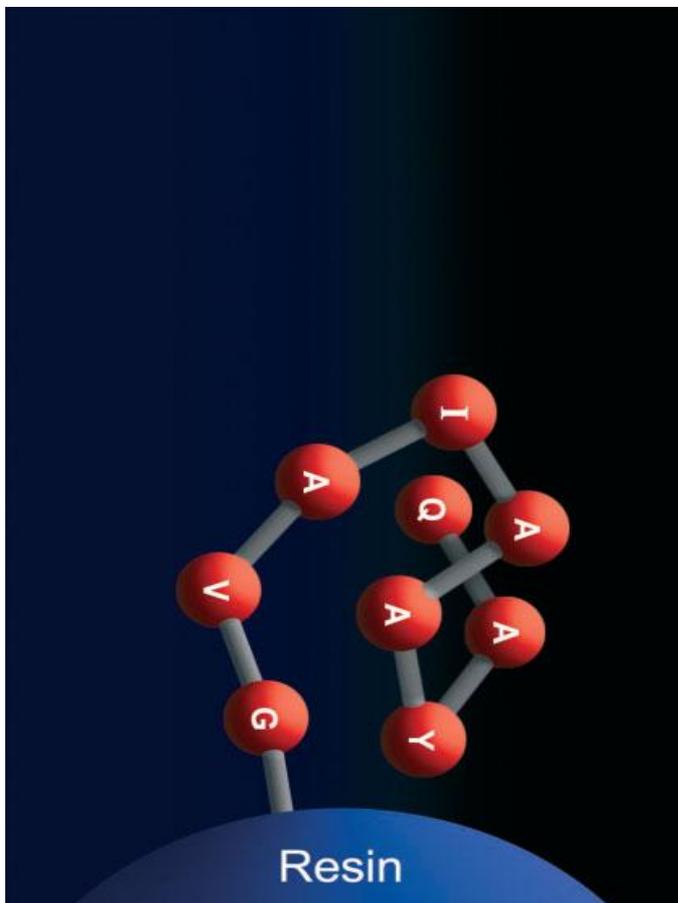
Fmoc/tBu RT and MW-assisted SPPS deprotection and coupling protocols used for the synthesis of PTHrP(1–34)NH <sub>2</sub>									
	First deprotection			Second deprotection			Coupling		
Protocol	Time (min)	Power (W)	Temperature (°C)	Time (min)	Power (W)	Temperature (°C)	Time (min)	Power (W)	Temperature (°C)
RT-SPPS	<b>5</b>	—	20	<b>10</b>	—	20	<b>20</b>	—	20
MW-assisted SPPS	<b>0.5</b>	35	75	<b>3</b>	60	75	<b>5</b>	30	75

**Faster Reactions : Time decreased from 35 mins to 8.5 mins**

**Journal of Peptide Science**

Volume 17, Issue 10, pages 708–714, October 2011

## Electromagnetic effect : Synthesis of difficult peptides



**Less reagents required**

Source : *Journal of Peptide Science* 2007; **13**: 143–148

# Direct Solid-Phase Synthesis of the $\beta$ -Amyloid (1-42) Peptide Using Controlled Microwave Heating

Bernadett Bacsa, Szilvia Bosze and C. Oliver Kappe

J. Org. Chem. Vol. 75, No. 6, 2010

<b><math>\beta</math>-amyloid peptide : H-DAEFRHDSGYEVHHQKLVFFAEDVGSNKGAIIGLMVGGVVIA</b>				
<b>300 W single-mode manual microwave peptide synthesizer</b>				
<b>Reaction Temperature</b>	<b>Coupling (DIC, HOBT, NMP, Fmoc-AA)</b>	<b>Over All Synthesis Time</b>	<b>HPLC Purity %</b>	<b>IC<sub>50</sub></b>
<b>RT (SPPS)</b>	45 mins	54 h	54	5.48
<b>86<sup>o</sup>C (MW)</b>	10 mins	26 h	78	5.12

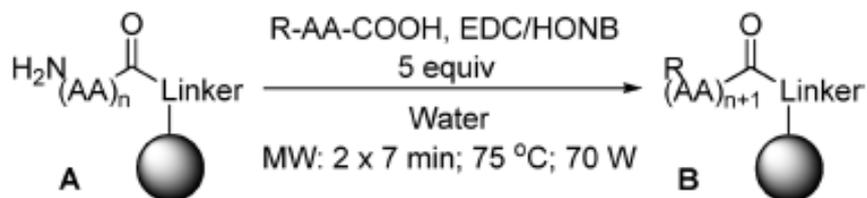
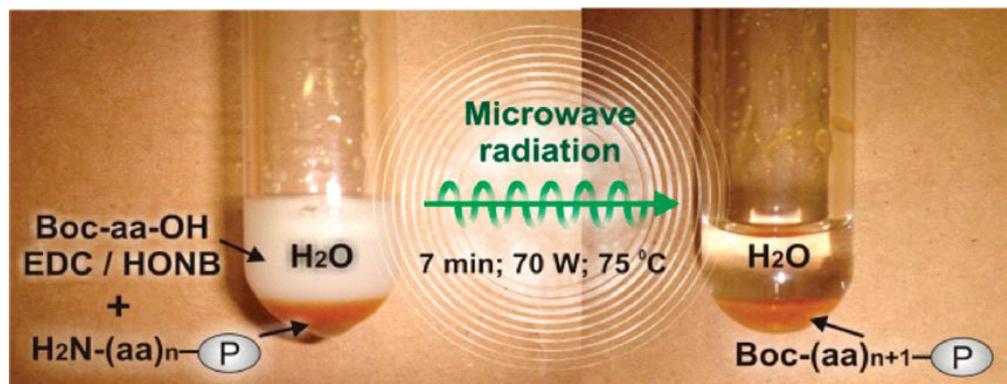
$\beta$ -amyloid (1-42) peptide is the major component of the neurological plaques in Alzheimer's patients

RT Synthesis is difficult due to reported on-resin aggregation and folding due to hydrophobic C-terminus

(IC<sub>50</sub>: Half maximal inhibitory concentration) : How effective a drug is ?

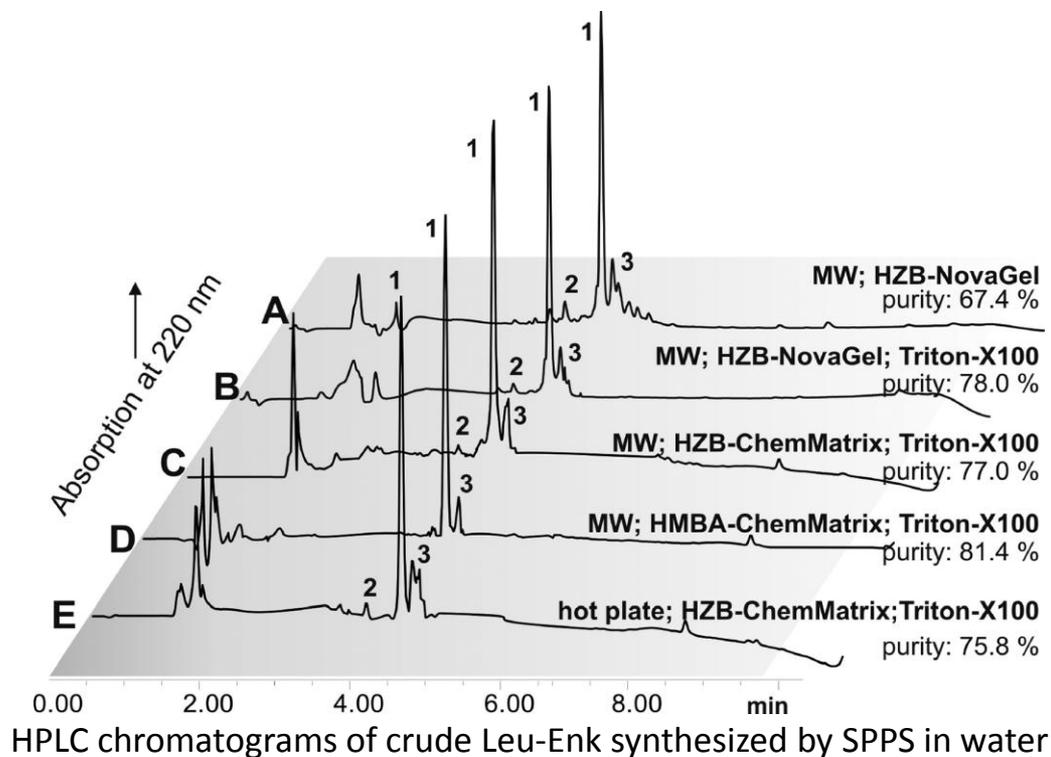
## Solid-Phase Peptide Synthesis in Water Using Microwave-Assisted Heating

*Organic Letters*, 2009, 11 (20), pp 4488–4491



Leu-enkephalin; neurotransmitter :Tyr-Gly-Gly-Phe-Leu (H-YGGFL-OH)  
 Complete synthesis in water with water soluble reagents

## Results and Discussion



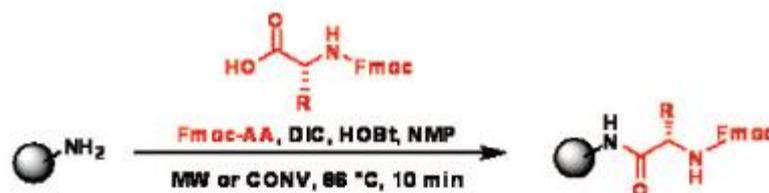
- Faster reaction with high yield and purity (81- 90%)
- Small amount of impurities were observed as a result of byproduct and deletion reactions which was minimized using Triton detergent
- Challenge : Compatibility of the peptide and reagents in water

Purity of the peptide obtained by microwave heating and conventional heating on a hot plate was similar

# Solid-Phase Synthesis of Difficult Peptide Sequences at Elevated Temperatures: A Critical Comparison of Microwave and Conventional Heating Technologies

*J. Org. Chem.* 2008, 73, 7532–7542

Bernadett Bacsa,<sup>†</sup> Kata Horváti,<sup>‡</sup> Szilvia Bozsze,<sup>‡</sup> Fritz Andreae,<sup>§</sup> and C. Oliver Kappe\*,<sup>†</sup>



1. H-Gly-Ile-Leu-Thr(t-Bu)-Val-Ser(t-Bu)-Val-Ala-Val-CONH<sub>2</sub>
2. H-Lys-Trp-Lys-Leu-Phe-Lys-Lys-Ile-Gly-Ala-Val-Leu-Lys-Val-Leu-CONH<sub>2</sub>
3. H-Cys(Trt)-Gly-Ile-Gly-Lys(Boc)-Phe-Leu-His(Trt)-Gly-Ala-Lys(Boc)-Lys(Boc)-Phe-Gly-Lys(Boc)-Ala-Phe-Val-Gly-Glu-(OtBu)-Ile-Met-Asn(Trt)-Ser(tBu)-CONH<sub>2</sub>

- Conventional heating was done using heating block (PLS 4 × 6 organic synthesizer from Advanced ChemTech).
- 300 W single-mode manual microwave peptide synthesizer (Discover SPS)
- Fast responding fiberoptic probe system as accurate temperature measurement device

# Result : Synthesis of GILTVSVAV Using Microwave and Conventional Heating at the Same Temperature



entry	Fmoc-amino acid		coupling time (min)	deprotection time (min)	purity <sup>b</sup> (%)
	equiv	concn (M)			
1	3	0.11	60	2 + 20	<1
2	5	0.18	60	2 + 20	32
3	10	0.36	60	2 + 20	37
4	5	0.18	10	2 + 20	<1
5	5	0.18	20	2 + 20	5

entry		Fmoc-amino acid		coupling			deprotection		purity <sup>d</sup> (%)	
		equiv	conc (M)	temp <sup>b</sup> (°C)	power <sup>c</sup> (W)	time (min)	temp <sup>b</sup> (°C)	power <sup>c</sup> (W)		Time (min)
Tentagel										
1	CONV	5	0.18	67		21	67		1.5 + 3.5	77
2	MW	5	0.18	67	5	20	67	20	0.5 + 2.5	82/83
3	CONV	5	0.18	86		11	86		1.5 + 3.5	89
4	MW	5	0.18	86	10	10	86	20	0.5 + 2.5	92/93
ChemMatrix										
5	CONV	5	0.38	67		21	67		1.5 + 3.5	90
6	MW	5	0.38	67	5	20	67	20	0.5 + 2.5	91/89
7	CONV	3	0.23	86		11	86		1.5 + 3.5	91
8	MW	3	0.23	86	10	10	86	20	0.5 + 2.5	95/91

## Conclusion

	Number of Residues	RT SPPS	Conventional Heating	Microwave Irradiation
<b>Peptide 1</b>	9	32- 37%	91%	92-95%
<b>peptide 2</b>	15	—	87%	91%
<b>Peptide 3</b>	23	—	48%	54%

- The observed enhancement effects in the microwave-assisted SPPS are of purely thermal nature and not related to the microwave field
- No evidence for a proposed disaggregation of the peptide backbone via direct interaction of the peptide chain with the microwave field was obtained

## Advantages over SPPS

- Faster reactions
- Better yield and Purity of peptide
- Better technology for difficult sequences
- Efficient source of heating
- Uniform Heating of the sample
- Greener solvents
- Solvent less synthesis is possible
- Less solvent and Reagents Use
- Greater Reproducibility

## Disadvantages

- Heating under elevated temperatures.
- Racemization of the Histidine and cysteine
- Heating Efficiency
- Lack of scalability
- Safety hazards
- Health Hazards

MW have improved the peptide synthesis in pharmaceutical industry by reducing the significant amount of time, energy and waste generation

## Path Forward :Attempts to make SPPS Green

- Use of more environmentally safe solvents and reagents
- Use of alternative reaction media : Ionic liquids, scCO<sub>2</sub>
- Biocatalysis : Enzyme catalyzed peptide synthesis

### Milestones : Flowsynth



### Peptide Scientific Inc. PSI 200- 600



Saves 40% of solvents by recycling  
Fully and semi automated, scales upto 10kg

### Accelbeam



### AAPPTech



Fully automated ;Difficult sequences, :  
Single reactor vessel, 25 ml to 2 L

### Biotage : Initiator Peptide Workstation



Small scale, cost-effective,  
ideal for universities.

### CEM: Liberty 1



## References

**Conventional and microwave-assisted SPPS approach: a comparative synthesis of PTHrP(1–34)NH<sub>2</sub>**, October 2011 *Journal of Peptide Science*, Volume 17, Issue 10, pages 708–714,

**Direct Solid-Phase Synthesis of the  $\beta$ -Amyloid (1-42) Peptide Using Controlled Microwave Heating**  
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**Microwave Assisted Peptide Synthesis – A Tool to Replace Classical SPPS ?**  
*Peptides* (2005) Volume: 43, Issue: 2, Pages: 148-149

**Microwaves in organic and medicinal chemistry** By C. Oliver Kappe, Alexander Stadler.

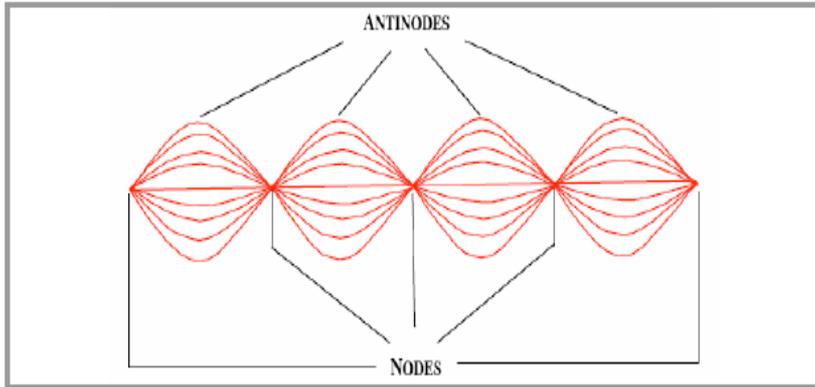
**Microwave Heating as a Tool for Sustainable Chemistry** By Nicholas E. Leadbeater  
*Nature Reviews Drug Discovery* January 2006, 5, 51-63

**Watching peptide drugs grow up** *Chem. Eng. News* 2005, 83, 17–21

Thank you!

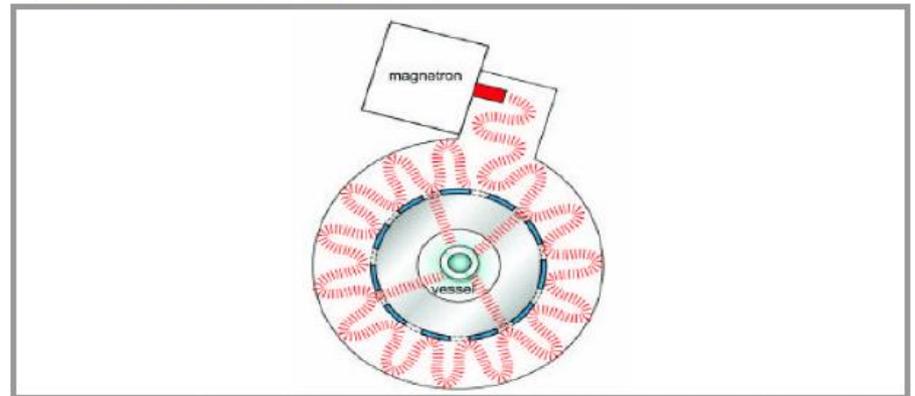


Figure 2: Generation of a Standing Wave Pattern



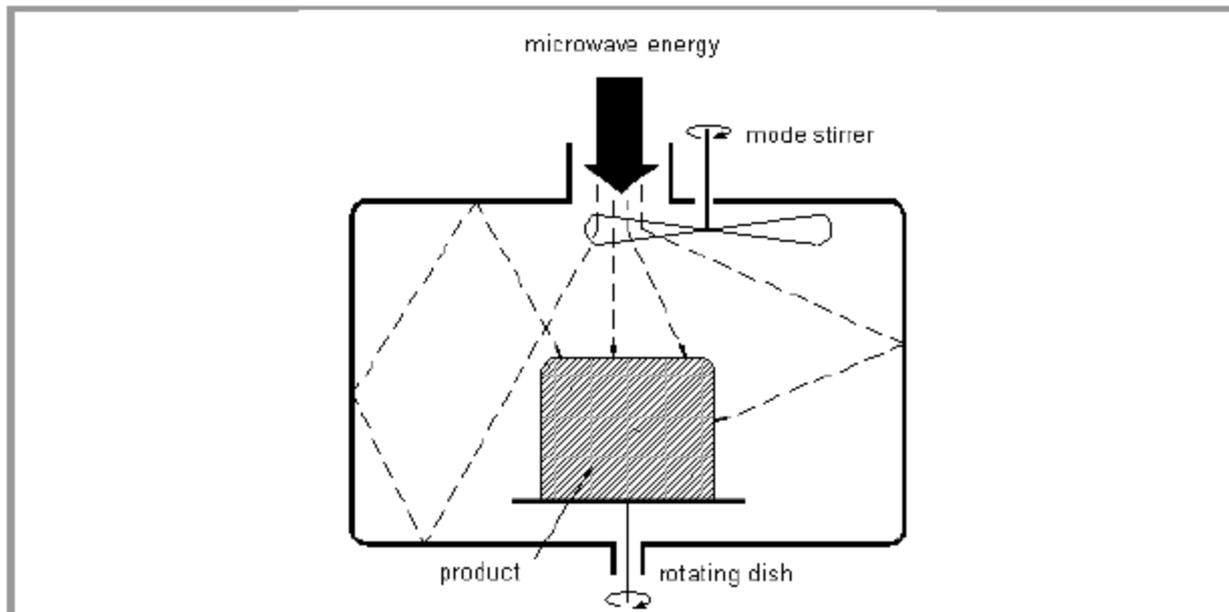
Source: Chapter on Standing Waves and Musical Instruments at [www.tufts.edu](http://www.tufts.edu)

Figure 3: Single-mode Heating Apparatus



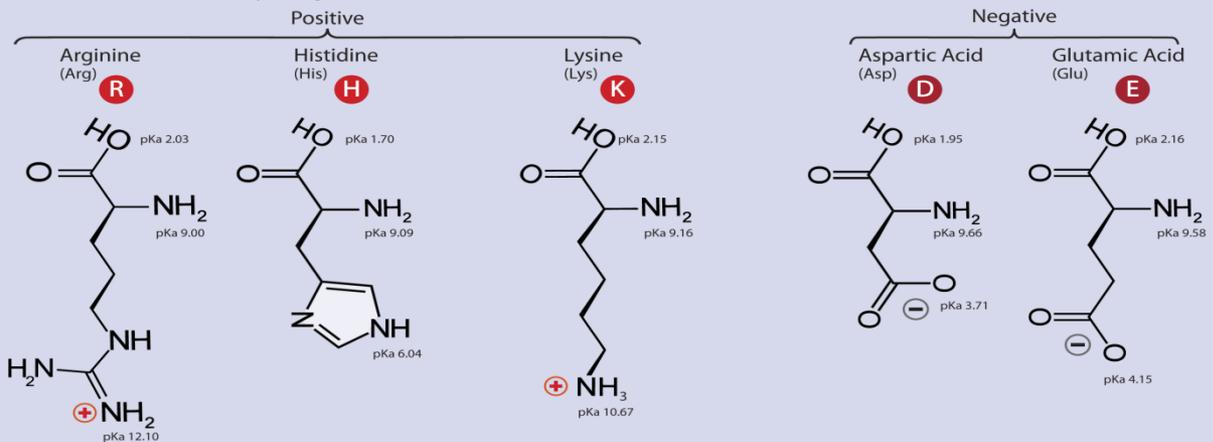
Source: Self-turning Single-mode cavity in Discoverer™ system by GEM Corporation

Figure 4: Multi-mode Heating Apparatus

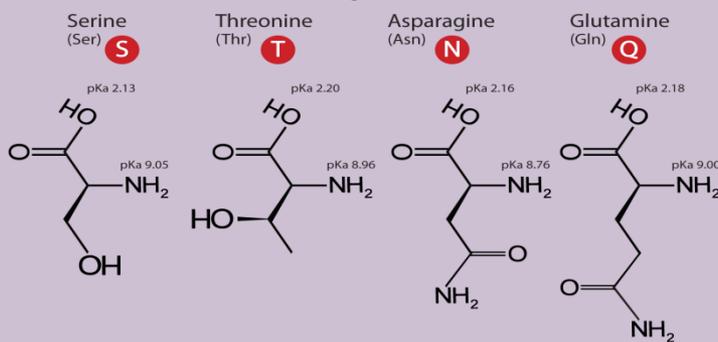


Source: <http://www.pueschner.com/engl/basics/index.html>

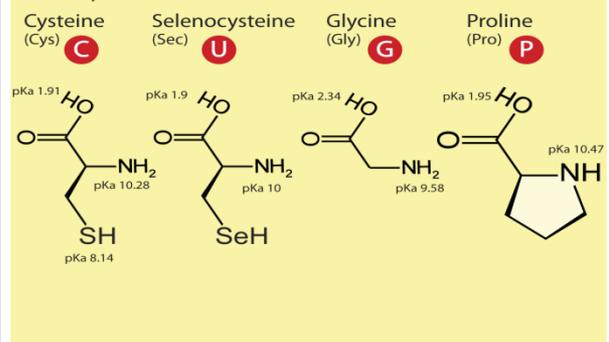
A. Amino Acids with Electrically Charged Side Chains



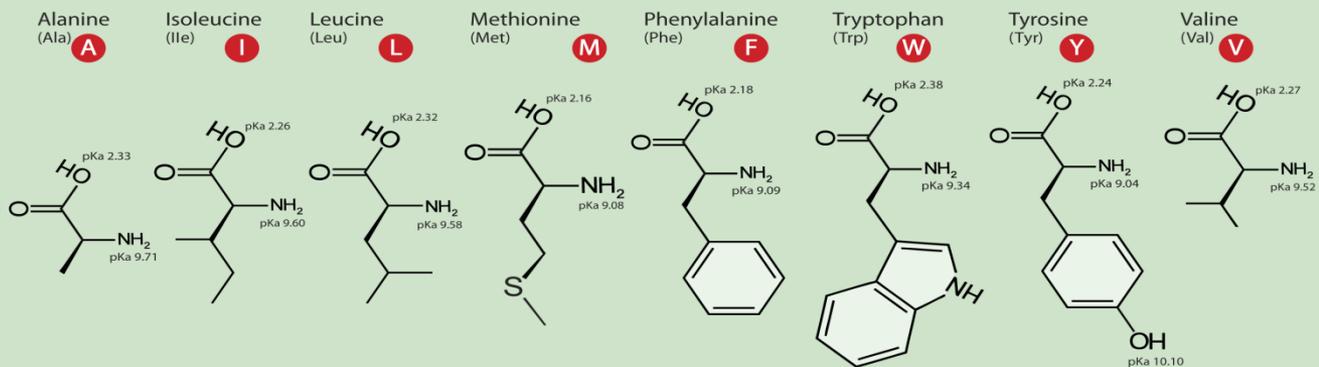
B. Amino Acids with Polar Uncharged Side Chains



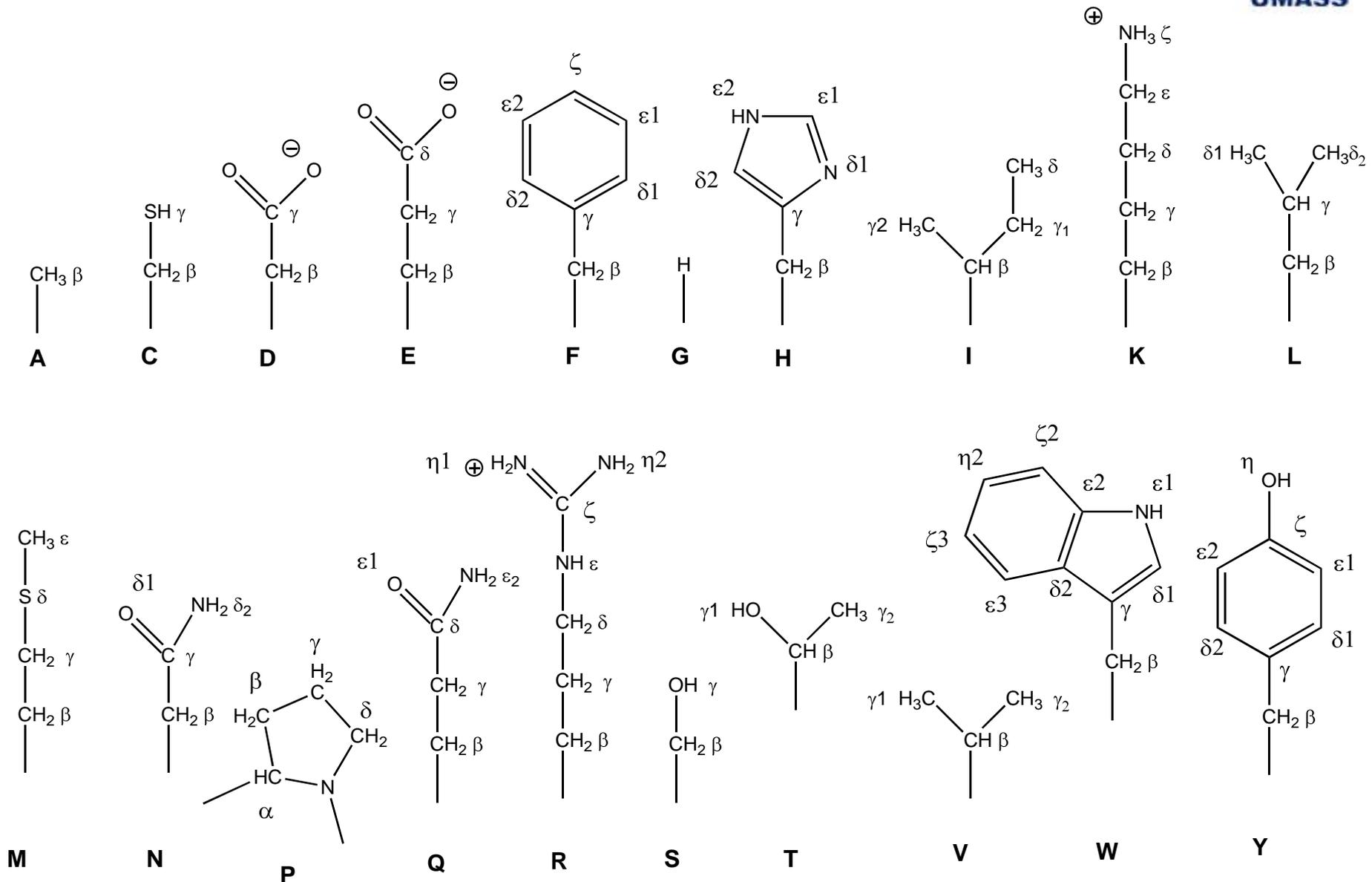
C. Special Cases



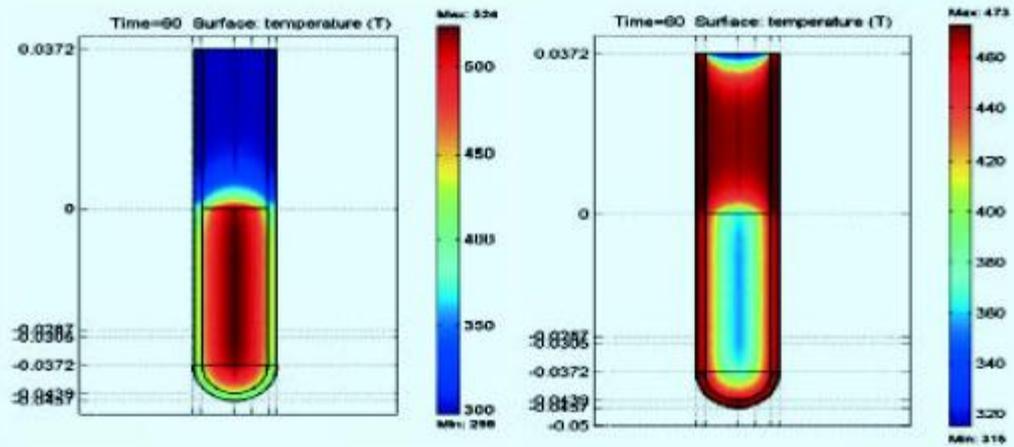
D. Amino Acids with Hydrophobic Side Chain



# The protein alphabet--the 20 amino acid R groups



## Microwaves vs. Oil Bath



Source: Biotage AB

A microwave oven converts only part of its electrical input into microwave energy. A typical consumer microwave oven consumes 1100 W of electricity in producing 700 W of microwave power, an efficiency of 64%. The other 400 W are dissipated as heat, mostly in the magnetron tube. Additional power is used to operate the lamps, AC power transformer, magnetron cooling fan, food turntable motor and the control circuits. Such wasted heat, along with heat from the product being microwaved, is exhausted as warm air through cooling vents